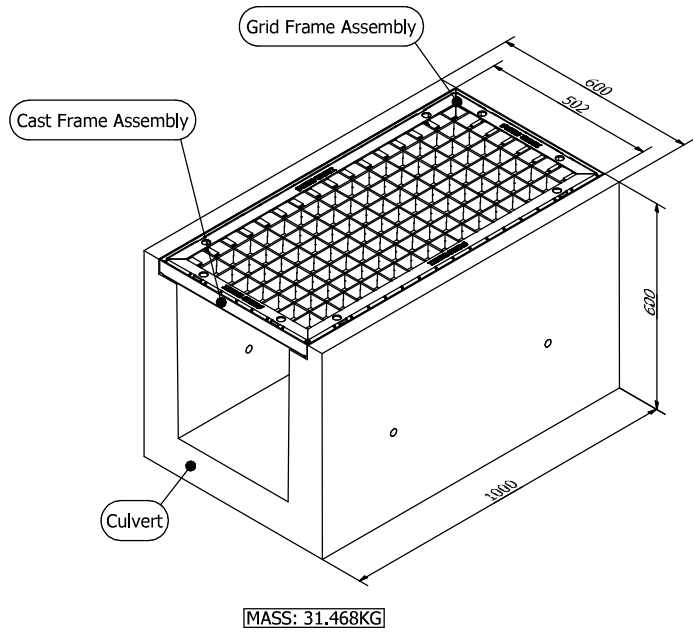
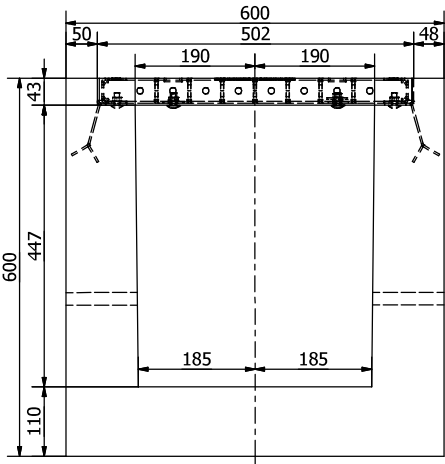
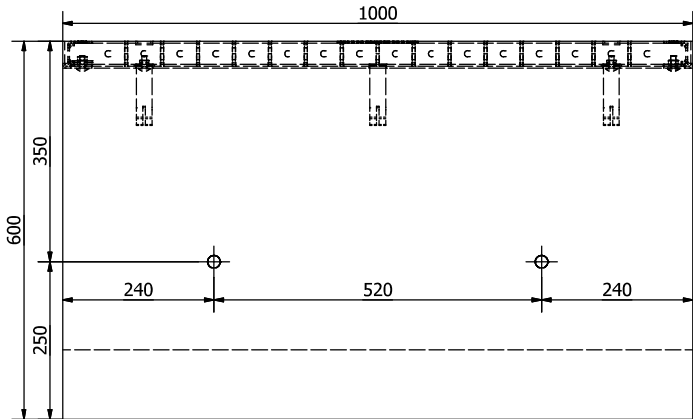
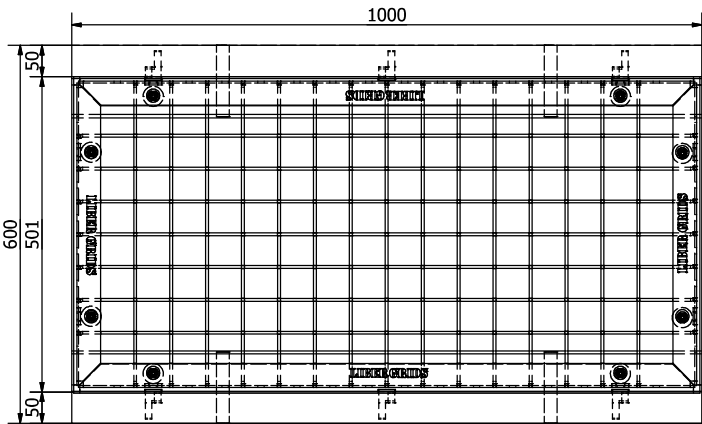


ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	MASS Per One Unit in Kg	Total Weight KG
2	1	LD-S4B-CF-A1	CAST FRAME ASSEMBLY	Mild Steel	6,288	6,288
2.1	2	LD-S4B-CF-A1-P01	3mm THK BEND PLT	Steel, Mild	0,929	1,859
2.2	2	LD-S4B-CF-A1-P02	3mm THK BEND PLT	Steel, Mild	1,902	3,803
2.3	6	LD-S4B-CF-A1-P03	3mm THK BEND PLT	Steel, Mild	0,056	0,335
2.4	8	M8 x 30 Square Neck Hex Bolt	M8 x 30 Square Neck Hex Bolt	Steel, Mild	0,014	0,114
2.5	8	M8 x Nylock Nut	M8 x Nylock Nut	Steel, Mild	0,006	0,047
2.6	8	M10x30x3 Metric Washer	M10x30x3 Metric Washer	Steel, Mild	0,016	0,13
3	1	LD-S4B-GF-A2	GRID FRAME ASSEMBLY	Mild Steel	25,24	25,24
3.1	2	LD-S4B-GF-A2-P01	3mm THK BEND PLATE	Steel, Mild	1,032	2,063
3.2	2	LD-S4B-GF-A2-P02	3mm THK BEND PLT	Steel, Mild	2,23	4,461
3.3	7	LD-S4B-GF-A2-P03	4.5mm THK PLT	S355 JR	1,311	9,177
3.4	15	LD-S4B-GF-A2-P04	4.5mm THK PLT	S355 JR	0,636	9,539



NOTE: DO NOT SCALE FROM DRAWINGS

APPROVAL STAMP

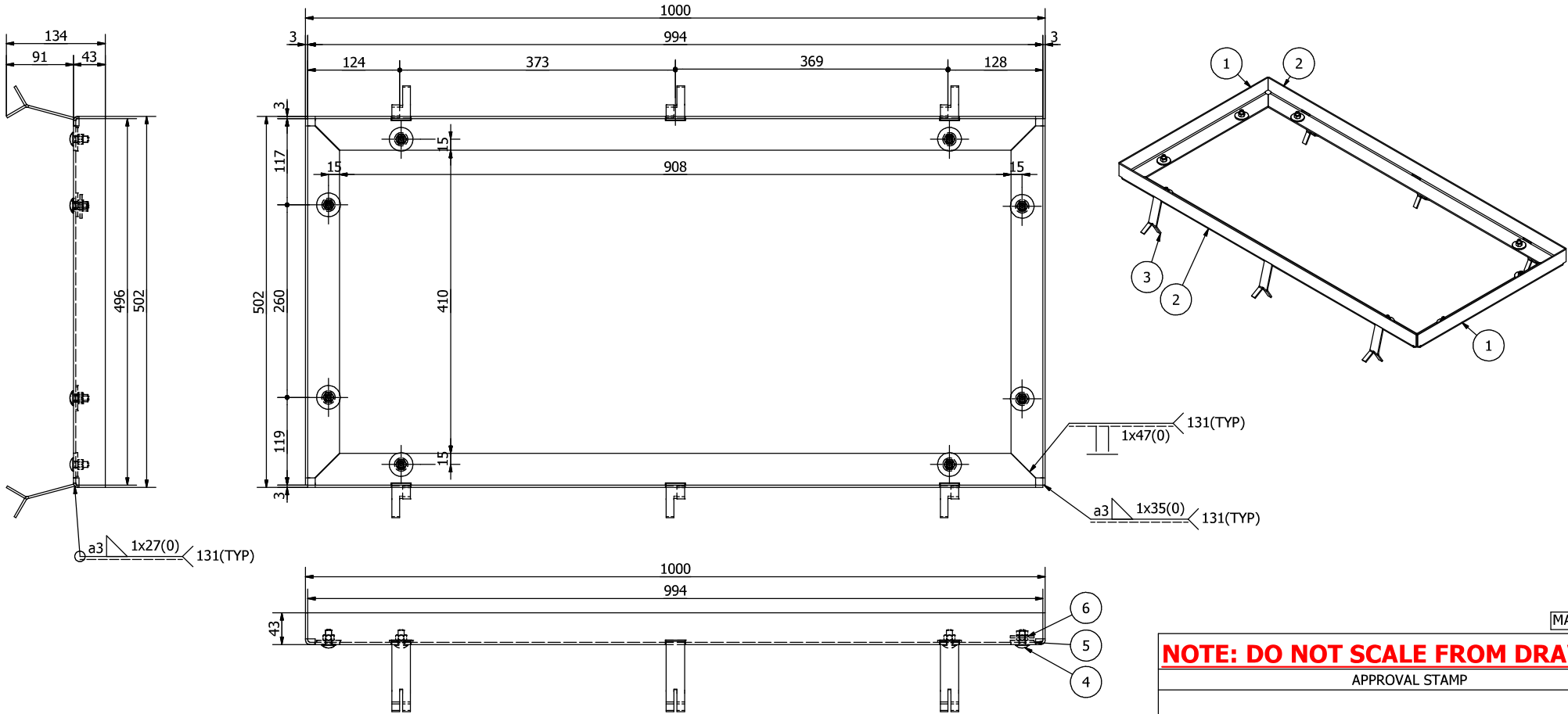
Designed by Kobus van Wyk	Checked by Francois van Niekerk	Approved by Francois van Niekerk	Date 2026/02/19
Project / Drawing Name: LD-S4B-CF-GF-CUL MODEL CLUSTER			
Part Number: LD-S4B-CF-GF-CUL-GA 1		Revision 0	Sheet 1 / 13



COPYRIGHT
This drawing belongs to Liber Grids (Pty) Ltd. Please don't copy or use any part of it without getting formal written permission. Our products are protected under a registered patent.
Patent Registration Number: 2025/02533



ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	MASS Per One Unit in Kg	Total Weight KG
1	2	LD-S4B-CF-A1-P01	3mm THK BEND PLT	Steel, Mild	0,929	1,859
2	2	LD-S4B-CF-A1-P02	3mm THK BEND PLT	Steel, Mild	1,902	3,803
3	6	LD-S4B-CF-A1-P03	3mm THK BEND PLT	Steel, Mild	0,056	0,335
4	8	M8 x 30 Square Neck Hex Bolt	M8 x 30 Square Neck Hex Bolt	Steel, Mild	0,014	0,114
5	8	M10x30x3 Metric Washer	M10x30x3 Metric Washer	Steel, Mild	0,016	0,13
6	8	M8 x Nylock Nut	M8 x Nylock Nut	Steel, Mild	0,006	0,047



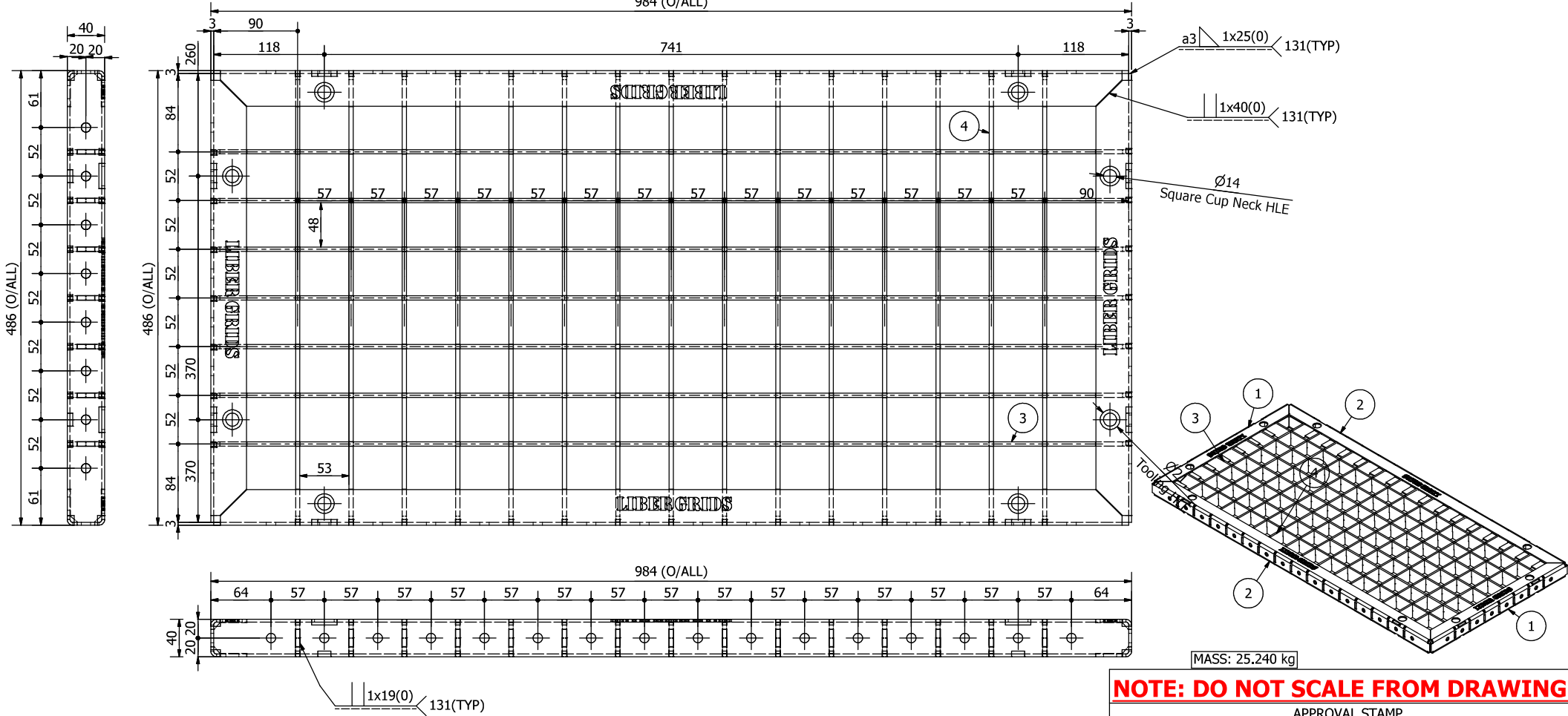
MASS: 6.288 kg

NOTE: DO NOT SCALE FROM DRAWINGS

APPROVAL STAMP

Designed by Kobus van Wyk	Checked by Francois van Niekerk	Approved by Francois van Niekerk	Date 2026/02/19
Project / Drawing Name: LD-S4B-CF-GF-CUL MODEL CLUSTER			
Part Number: LD-S4B-CF-A1		Revision 0	Sheet 2 / 13

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	MASS Per One Unit in Kg	Total Weight KG
1	2	LD-S4B-GF-A2-P01	3mm THK BEND PLATE	Steel, Mild	1,032	2,063
2	2	LD-S4B-GF-A2-P02	3mm THK BEND PLT	Steel, Mild	2,23	4,461
3	7	LD-S4B-GF-A2-P03	4.5mm THK PLT	S355 JR	1,311	9,177
4	15	LD-S4B-GF-A2-P04	4.5mm THK PLT	S355 JR	0,636	9,539



NOTE: DO NOT SCALE FROM DRAWINGS

APPROVAL STAMP

Designed by Kobus van Wyk	Checked by Francois van Niekerk	Approved by Francois van Niekerk	Date 2026/02/19
Project / Drawing Name: LD-S4B-CF-GF-CUL MODEL CLUSTER			
Part Number: LD-S4B-GF-A2		Revision 0	Sheet 7 / 13



COPYRIGHT
This drawing belongs to Liber Grids (Pty) Ltd. Please don't copy or use any part of it without getting formal written permission. Our products are protected under a registered patent. Patent Registration Number: 2025/02533

